AQA GCSE Chemistry | 8462

SPECIFICATION POINT 4.3.3.2

Atom economy

Mark schemes and examiner comments

Tier	**Foundation**
Question groups	**9**
Available paper years	**2008–2025**

Using this booklet

1. Booklet answer numbers match the question booklet.
2. Use the original question number within marking tables.
3. Examiner comments are included where available.

Name: _____ **Date:** _____

Where a precise marking extract is unavailable, the full source document is included in an appendix. Any missing mark scheme is explicitly identified.

4.3.3.2 Atom economy

Answer 01 · Mark scheme

June 2008 | CHY2F | Original Q1 | Legacy

question	answers	extra information	mark
1(a)(i)	(phosphoric) acid	allow phosphoric acid	1
1(a)(ii)	hydrogen		1
1(b)(i)	faster / quicker / speeds it up (owtte)	allow answers based on activation energy ignore helps it to react	1
1(b)(ii)	most of the starting materials end up as useful products		1
1(b)(iii)	H_2O	allow HOH **or** OH_2	1
Total			**5**

Answer 02 · Mark scheme

June 2018 | 8462/1F | Original Q9

The full source mark scheme begins on page 18. Follow original question 9 in that document.

4.3.3.2 Atom economy

Answer 03 · Mark scheme

June 2019 | 8462/1F | Original Q6

Question 6

Question	Answers	Extra information	Mark	AO / Spec. Ref.
06.1	$\frac{184}{(232 + 6)} \times 100$ = 77 (%)	an answer of 77 (%) scores **2** marks an answer of 78.63247863 (%) correctly rounded to at least 2 significant figures scores **1** mark allow 77.31092437 (%) correctly rounded to at least 2 significant figures	1 1	AO2 4.3.3.2
06.2	$\frac{38}{100} \times 40$ = 15 (kg)	an answer of 15 (kg) scores **2** marks allow 15.2 (kg)	1 1	AO2 4.4.1.3
06.3	(2 x 27) + (3 x 16) = 102	an answer of 102 scores **2** marks ignore units	1 1	AO2 4.3.1.2
06.4	$\frac{28.4}{31.8} \times 100$ = 89.3081761 (%) = 89.3 (%)	an answer of 89.3 (%) scores **3** marks allow 89.3081761(%) correctly rounded to at least 2 significant figures allow an answer correctly rounded to 3 significant figures from an incorrect calculation which uses the masses in the question	1 1 1	AO2 4.3.3.1

4.3.3.2 Atom economy

06.5	aluminium is more reactive than carbon (so) carbon cannot displace aluminium **or** (so) carbon cannot reduce aluminium oxide	allow aluminium is above carbon in the reactivity series allow (so) carbon cannot replace aluminium allow (so) carbon cannot remove oxygen from aluminium oxide allow (so) carbon will not react with aluminium oxide	1 1	AO1 4.4.1.1 4.4.1.2 4.4.1.3 4.4.3.3
Total			**11**	

4.3.3.2 Atom economy

Answer 04 · Mark scheme

November 2020 | 8462/1F | Original Q10

Question 10

Question	Answers	Extra information	Mark	AO / Spec. Ref.
10.1	(total) mass before = 156.76 (g) **and** (total) mass after = 156.76 (g) **or** increase in mass of beaker **A** and contents = 29.96 (g) **and** decrease in mass of beaker **B** and contents = 29.96 (g) (so) the mass of products equals the mass of the reactants **or** (so) there is no change in mass during the reaction	allow 78.26 + 78.50 = 156.76 **and** 108.22 + 48.54 = 156.76 allow 108.22 – 78.26 = 29.96 **and** 48.54 – 78.50 = – 29.96 allow (so) no atoms were lost or made during the reaction	1 1	AO2 AO1 4.3.1.1
10.2	filter / filtration	allow a description of filtration	1	AO2 4.1.1.2
10.3	sodium nitrate (solution) **or** silver nitrate (solution) **or** sodium iodide (solution)	allow correct formulae allow sodium / nitrate / silver / iodide ions	1	AO2 4.1.1.2
10.4	to remove / evaporate the water	allow to dry (the solid)	1	AO3 4.1.1.2

Question 10 continued

Question	Answers	Extra information	Mark	AO / Spec. Ref.
10.5	(total M_r = 170 + 150) = 320	allow (235 + 85) = 320	1	AO2 4.3.3.2
	(% atom economy =) $\frac{235}{320} \times 100$	allow correct use of incorrectly calculated total M_r	1	
	= 73.4375 (%)		1	
	= 73.4 (%)	allow an answer correctly calculated to 3 significant figures from an incorrect percentage calculation which uses the values in the question	1	
10.6	any **one** from: • for sustainable development • for economic reasons • to produce a high(er) percentage of useful product	allow to reduce waste	1	AO1 4.3.3.2
Total			**10**	

4.3.3.2 Atom economy

Answer 05 · Mark scheme

November 2021 | 8462/1F | Original Q10

Question 10

Question	Answers	Extra information	Mark	AO / Spec. Ref.
10.1	(3 × M_r H_2O = 3 × (2 + 16) =) 54 (A_r **R** = 150 – 54 =) 96 **alternative approach**: (M_r **R**O_3 = 150 – 6 =) 144 (1) (A_r **R** = 144 – (3 × 16) =) 96 (1)	 ignore units ignore units	1 1	AO2 4.3.1.1 4.3.1.2

Question	Answers	Extra information	Mark	AO / Spec. Ref.
10.2	(**R** =) molybdenum / Mo	allow ecf from question **10.1**	1	AO3 4.1.1.1

Question	Answers	Extra information	Mark	AO / Spec. Ref.
10.3	(total M_r of reactants) = 163 (% atom economy =) $\frac{119}{163}$ (×100) = 73 (%)	 allow correct use of an incorrectly calculated value of total M_r allow 73.00613 (%) correctly rounded to at least 2 significant figures	1 1 1	AO2 4.3.1.2 4.3.3.2

Question 10 continued

Question	Answers	Mark	AO/ Spec. Ref
10.4	**Level 2:** Some logically linked reasons are given. There may also be a simple judgement.	3–4	AO3 4.4.1.3
	Level 1: Relevant points are made. They are not logically linked.	1–2	
	No relevant content	0	
	Indicative content • carbon and iron are the cheapest reactants • hydrogen is the most expensive reactant • separating solid products is expensive • separating solid products is time consuming • in method 1, tungsten needs to be separated from tungsten carbide • in method 1, some tungsten is lost as tungsten carbide • in method 1, the carbon dioxide produced will escape • in method 2, the water vapour produced will escape • in method 2, no separation of solids is needed • in method 3, tungsten needs to be separated from iron oxide		

Total			**10**

4.3.3.2 Atom economy

Answer 06 · Mark scheme

June 2022 | 8462/1F | Original Q8

Question 8

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.1	hydroxide ions		1	AO1 4.4.3.4

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.2	27 (cm^3)		1	AO2 4.4.3.4

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.3	ions cannot move (freely in a solid)	allow ions are fixed in place (in a solid)	1	AO1 4.2.2.1 4.2.2.3 4.4.3.1

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.4				AO2 4.4.3.2

Molten compound	Product at negative electrode	Product at positive electrode
Potassium iodide	Potassium	**Iodine**
Zinc bromide	**Zinc**	Bromine

1

1

4.3.3.2 Atom economy

Answer 06 · Mark scheme

June 2022 | 8462/1F | Original Q8

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.5	carbon is less reactive than sodium		1	AO1 4.4.1.2 4.4.1.3 4.4.3.3

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.6	(I)		1	AO1 4.2.2.2

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.7	(percentage atom economy =) $\frac{48}{80} \times 100$ = 60 (%)		1 1	AO2 4.3.3.2

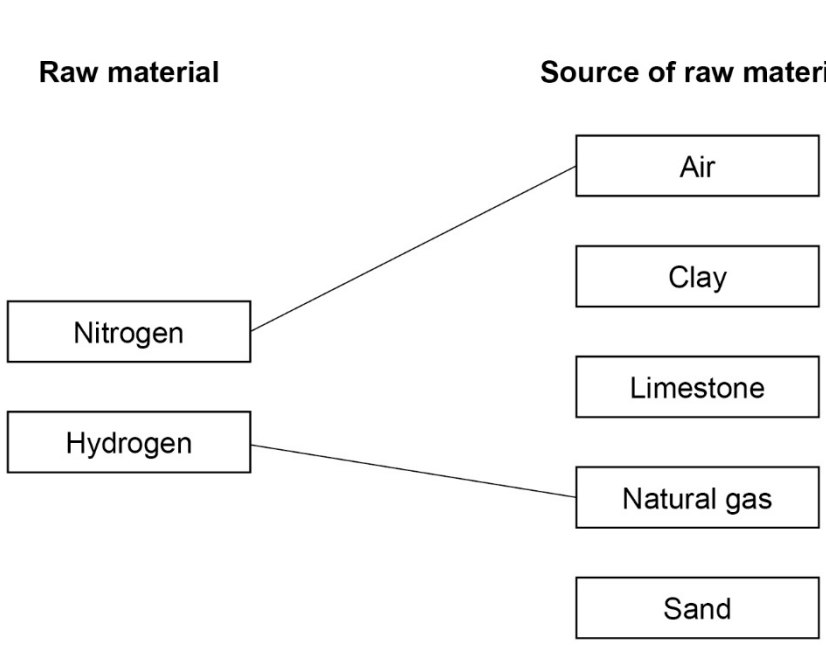
Total Question 8		9

4.3.3.2 Atom economy

Answer 07 · Mark scheme

June 2022 | 8462/2F | Original Q5

Question 5

Question	Answers	Extra information	Mark	AO / Spec. Ref.
05.1	 do not accept more than one line from a box on the left		1 1	AO1 4.10.4.1

Question	Answers	Extra information	Mark	AO / Spec. Ref.
05.2	gas gas		1	AO1 4.10.4.1

Question	Answers	Extra information	Mark	AO / Spec. Ref.
05.3	there is one product		1	AO2 4.3.3.2 4.10.4.1

4.3.3.2 Atom economy

Answer 07 · Mark scheme

June 2022 | 8462/2F | Original Q5

Question	Answers	Extra information	Mark	AO / Spec. Ref.
05.4	liquefied recycled	must be in this order	1 1	AO1 4.10.4.1

Question	Answers	Extra information	Mark	AO / Spec. Ref.
05.5	all six points plotted correctly line of best fit	allow a tolerance of ± ½ a small square allow **1** mark for four / five points plotted correctly	2 1	AO2 4.10.4.1

Question	Answers	Extra information	Mark	AO / Spec. Ref.
05.6	(percentage yield) increases		1	AO2 4.10.4.1

Total Question 5		10

4.3.3.2 Atom economy

Answer 08 · Mark scheme

June 2023 | 8462/1F | Original Q8

Question 8

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.1	Fe_2O_3 + 3 C → **2** Fe + **3** CO	allow multiples allow **1** mark for 2 Fe **or** allow **1** mark for 3 CO	2	AO2 4.1.1.1

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.2	(iron oxide) loses oxygen	ignore references to gain of electrons	1	AO2 4.4.1.1

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.3	(M_r =) (2 × 56) + (3 × 16) = 160	allow 112 + 48	1 1	AO2 4.3.1.2

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.4	(percentage atom economy =) $\frac{63.5}{2 + 79.5} \times 100$ = 77.9 (%)	 allow 77.914110 (%) correctly rounded to at least 2 significant figures	1 1	AO2 4.3.3.2

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.5	any **one** from: • colour change (in solution) • colour change (in metal) • change of temperature	 allow bubbles	1	AO3 4.1.1.1 4.4.1.2

4.3.3.2 Atom economy

Answer 08 · Mark scheme

June 2023 | 8462/1F | Original Q8

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.6	(most reactive) **D** **B** **A** (least reactive) **C**		1	AO3 4.4.1.2
	(reason) more reactive (metals) displace less reactive (metals)	allow **D** has most (displacement) reactions **and C** does not react allow the more reactive metals have more (displacement) reactions	1	

Total Question 8	10

4.3.3.2 Atom economy

Answer 09 · Mark scheme

June 2025 | 8462/1F | Original Q10

Question 10

Question	Answers	Extra information	Mark	AO / Spec. Ref.
10.1	(substance reduced) SnO_2	allow tin oxide	1	AO2 4.4.1.1 4.4.1.3
	(reason) (SnO_2) loses oxygen	allow (tin oxide) loses oxygen MP2 is dependent upon MP1 being awarded	1	

Question	Answers	Extra information	Mark	AO / Spec. Ref.
10.2	carbon is more reactive than tin	allow tin is less reactive than carbon	1	AO3 4.4.1.2 4.4.1.3

Question	Answers	Extra information	Mark	AO / Spec. Ref.
10.3	(total M_r = 128 + 12 =) 140	allow (total M_r = 112 + 12 + 16 =) 140	1	AO2 4.3.3.2
	(% atom economy =) $\frac{112}{140} \times 100$	allow correct use of an incorrectly determined total M_r	1	
	= 80 (%)		1	

4.3.3.2 Atom economy

Answer 09 · Mark scheme

Question	Answers	Extra information	Mark	AO / Spec. Ref.
10.4	any **two** from: tungsten • has a higher melting / boiling point • is denser • is harder • is stronger • is less reactive • has ions with different charges • forms coloured compounds • can be a catalyst	allow the converse for potassium allow the transition metal for tungsten allow the Group 1 metal for potassium ignore references to atomic structure allow is less malleable / ductile allow specific reactions showing difference in reactivity	2	AO1 4.1.2.5 4.1.3.1 4.1.3.2

4.3.3.2 Atom economy

Answer 09 · Mark scheme

June 2025 | 8462/1F | Original Q10

Question	Answers	Extra information	Mark	AO / Spec. Ref.
10.5	(sum of relative formula masses on left hand side =) 232 + (3 × 2) = 238 (is equal to sum of relative formula masses on right hand side =) 184 + (3 × 18) = 238	allow (sum of relative formula masses on left hand side =) 232 + 6 = 238 allow (is equal to sum of relative formula masses on right hand side =) 184 + 54 = 238 if no other mark awarded, allow **1** mark for 232 + 6 = 184 + 54 **or** allow **1** mark for both sides = 238	1 1	AO2 4.3.1.1 4.3.1.2

Question	Answers	Extra information	Mark	AO / Spec. Ref.
10.6	for sustainable development **or** for economic reasons	allow to minimise use of limited resources allow to minimise use of energy allow to minimise waste ignore references to yield	1	AO1 4.3.3.2

Total Question 10	11

4.3.3.2 Atom economy

AQA

GCSE
CHEMISTRY

8462/1F - PAPER 1 FOUNDATION TIER

Mark scheme

8462

June 2018

Version/Stage: 1.0 Final

4.3.3.2 Atom economy

Mark schemes are prepared by the Lead Assessment Writer and considered, together with the relevant questions, by a panel of subject teachers. This mark scheme includes any amendments made at the standardisation events which all associates participate in and is the scheme which was used by them in this examination. The standardisation process ensures that the mark scheme covers the students' responses to questions and that every associate understands and applies it in the same correct way. As preparation for standardisation each associate analyses a number of students' scripts. Alternative answers not already covered by the mark scheme are discussed and legislated for. If, after the standardisation process, associates encounter unusual answers which have not been raised they are required to refer these to the Lead Assessment Writer.

It must be stressed that a mark scheme is a working document, in many cases further developed and expanded on the basis of students' reactions to a particular paper. Assumptions about future mark schemes on the basis of one year's document should be avoided; whilst the guiding principles of assessment remain constant, details will change, depending on the content of a particular examination paper.

Further copies of this mark scheme are available from aqa.org.uk

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PMT

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Information to Examiners

1. General

The mark scheme for each question shows:

- the marks available for each part of the question
- the total marks available for the question
- the typical answer or answers which are expected
- extra information to help the Examiner make his or her judgement
- the Assessment Objectives and specification content that each question is intended to cover.

The extra information is aligned to the appropriate answer in the left-hand part of the mark scheme and should only be applied to that item in the mark scheme.

At the beginning of a part of a question a reminder may be given, for example: where consequential marking needs to be considered in a calculation; or the answer may be on the diagram or at a different place on the script.

In general the right-hand side of the mark scheme is there to provide those extra details which confuse the main part of the mark scheme yet may be helpful in ensuring that marking is straightforward and consistent.

2. Emboldening and underlining

2.1 In a list of acceptable answers where more than one mark is available 'any **two** from' is used, with the number of marks emboldened. Each of the following bullet points is a potential mark.

2.2 A bold **and** is used to indicate that both parts of the answer are required to award the mark.

2.3 Alternative answers acceptable for a mark are indicated by the use of **or**. Different terms in the mark scheme are shown by a / ; eg allow smooth / free movement.

2.4 Any wording that is underlined is essential for the marking point to be awarded.

3. Marking points

3.1 Marking of lists

This applies to questions requiring a set number of responses, but for which students have provided extra responses. The general principle to be followed in such a situation is that 'right + wrong = wrong'.

Each error / contradiction negates each correct response. So, if the number of error / contradictions equals or exceeds the number of marks available for the question, no marks can be awarded.

However, responses considered to be neutral (indicated as * in example 1) are not penalised.

Example 1: What is the pH of an acidic solution?

[1 mark]

Student	Response	Marks awarded
1	green, 5	0
2	red*, 5	1
3	red*, 8	0

Example 2: Name two planets in the solar system.

[2 marks]

Student	Response	Marks awarded
1	Neptune, Mars, Moon	1
2	Neptune, Sun, Mars, Moon	0

3.2 Use of chemical symbols / formulae

If a student writes a chemical symbol / formula instead of a required chemical name, full credit can be given if the symbol / formula is correct and if, in the context of the question, such action is appropriate.

3.3 Marking procedure for calculations

Marks should be awarded for each stage of the calculation completed correctly, as students are instructed to show their working. Full marks can, however, be given for a correct numerical answer, without any working shown.

3.4 Interpretation of 'it'

Answers using the word 'it' should be given credit only if it is clear that the 'it' refers to the correct subject.

3.5 Errors carried forward

Any error in the answers to a structured question should be penalised once only.

Papers should be constructed in such a way that the number of times errors can be carried forward is kept to a minimum. Allowances for errors carried forward are most likely to be restricted to calculation questions and should be shown by the abbreviation ecf in the marking scheme.

3.6 Phonetic spelling

The phonetic spelling of correct scientific terminology should be credited **unless** there is a possible confusion with another technical term.

3.7 Brackets

(…..) are used to indicate information which is not essential for the mark to be awarded but is included to help the examiner identify the sense of the answer required.

3.8 Allow

In the mark scheme additional information, 'allow' is used to indicate creditworthy alternative answers.

3.9 Ignore

Ignore is used when the information given is irrelevant to the question or not enough to gain the marking point. Any further correct amplification could gain the marking point.

3.10 Do not accept

Do **not** accept means that this is a wrong answer which, even if the correct answer is given as well, will still mean that the mark is not awarded.

4. Level of response marking instructions

Extended response questions are marked on level of response mark schemes.

- Level of response mark schemes are broken down into levels, each of which has a descriptor.
- The descriptor for the level shows the average performance for the level.
- There are two marks in each level.

Before you apply the mark scheme to a student's answer, read through the answer and annotate it (as instructed) to show the qualities that are being looked for. You can then apply the mark scheme.

Step 1: Determine a level

Start at the lowest level of the mark scheme and use it as a ladder to see whether the answer meets the descriptor for that level. The descriptor for the level indicates the different qualities that might be seen in the student's answer for that level. If it meets the lowest level then go to the next one and decide if it meets this level, and so on, until you have a match between the level descriptor and the answer.

When assigning a level you should look at the overall quality of the answer. Do **not** look to penalise small and specific parts of the answer where the student has not performed quite as well as the rest. If the answer covers different aspects of different levels of the mark scheme you should use a best fit approach for defining the level.

Use the variability of the response to help decide the mark within the level, ie if the response is predominantly level 2 with a small amount of level 3 material it would be placed in level 2 but be awarded a mark near the top of the level because of the level 3 content.

Step 2: Determine a mark

Once you have assigned a level you need to decide on the mark. The descriptors on how to allocate marks can help with this.

The exemplar materials used during standardisation will help. There will be an answer in the standardising materials which will correspond with each level of the mark scheme. This answer will have been awarded a mark by the Lead Examiner. You can compare the student's answer with the example to determine if it is the same standard, better or worse than the example. You can then use this to allocate a mark for the answer based on the Lead Examiner's mark on the example.

You may well need to read back through the answer as you apply the mark scheme to clarify points and assure yourself that the level and the mark are appropriate.

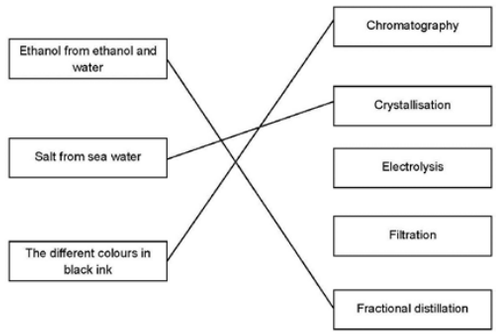
Indicative content in the mark scheme is provided as a guide for examiners. It is not intended to be exhaustive and you must credit other valid points. Students do **not** have to cover all of the points mentioned in the indicative content to reach the highest level of the mark scheme.

You should ignore any irrelevant points made. However, full marks can be awarded only if there are no incorrect statements that contradict a correct response.

An answer which contains nothing of relevance to the question must be awarded no marks.

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
01.1			1 1 1	AO1 4.1.1.2
01.2	include a (filter) funnel	allow funnel drawn on the diagram ignore clamp stand	1	AO3 4.1.1.2
01.3	evaporate condense	must be this order	1 1	AO1 4.1.1.2
01.4	$\frac{2}{20} \times 100$ = 10 (%)	an answer of 10 (%) scores **2** marks an answer of 11.1(%) **or** 90 (%) scores **1** mark	1 1	AO2 4.2.2.7
01.5	an alloy		1	AO1 4.2.2.7
01.6	the layers in the mixture are distorted		1	AO1 4.2.2.7

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
01.7	8000 nm^3		1	AO2 4.2.4.1
Total			**11**	

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
02.1	7		1	AO1 4.1.2.6
02.2	small molecule		1	AO2 4.1.2.6 4.2.2.4
02.3	F_2		1	AO1 4.1.1.1 4.1.2.6
02.4	the reactivity decreases (going down Group 7)	allow the reactivity decreases from chlorine to iodine	1	AO1 4.1.2.6
	(because) chlorine displaces bromine and iodine	allow (because) chlorine has two reactions allow (because) neither bromine nor iodine can displace chlorine	1	AO3 4.1.2.6
	(and) bromine displaces iodine **or** iodine does not react	allow (and) bromine has one reaction **or** iodine has no reactions allow (and) iodine cannot displace bromine	1	AO3 4.1.2.6
02.5	80		1	AO2 4.3.1.2

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
02.6	(1.2 kg =) 1200 (g) **or** (900 g =) 0.9 (kg)	an answer of 75 (%) scores **2** marks	1	AO2 4.3.3.1
	$(\frac{900}{1200} \times 100) = 75(\%)$ **or** $(\frac{0.9}{1.2} \times 100) = 75(\%)$	allow an answer correctly calculated from: $(\frac{900}{\text{incorrect attempt at conversion of 1.2}} \times 100)$ **or** $(\frac{\text{incorrect attempt at conversion of 900}}{1.2} \times 100)$	1	
Total			**9**	

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
03.1	nucleus neutron neutron electron proton	must be in this order	1 1 1 1 1	AO1 4.1.1.3 4.1.1.4 4.1.1.5
03.2	(A_r) $\frac{(63 \times 70) + (65 \times 30)}{100}$ = 63.6	an answer of 63.6 scores **2** marks	1 1	AO2 4.1.1.6
03.3	copper / Cu	allow ecf from answer to question **03.2**	1	AO2 4.1.1.1
03.4	$\frac{1.2 \times 10^{-10}}{10\,000}$ **or** $1.2 \times 10^{-10} \times 1 \times 10^{-4}$ = 1.2×10^{-14} (m)	an answer of 1.2×10^{-14} (m) scores **2** marks a correct answer not in standard form scores **1** mark	1 1	AO2 4.1.1.5
Total			**10**	

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
04.1	3.6 (cm^3)		1	AO2 4.4.3.4
04.2	hydrogen line only		1	AO3 4.4.3.4
04.3	both lines		1	AO3 4.4.3.4
04.4	graphite has delocalised electrons		1	AO1 4.2.3.2
04.5	**cathode** zinc (1) **anode** chlorine (1) hydrogen (1) bromine (1)	do **not** accept chloride allow **1** mark if chlorine and zinc the wrong way around do **not** accept bromide allow **1** mark if bromine and hydrogen the wrong way around	1+1 1+1	AO2 4.4.3.2 4.4.3.4
Total			**8**	

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
05.1	gas		1	AO1 4.2.2.2
05.2	the gas escapes	allow carbon dioxide escapes do **not** accept references to evaporation	1	AO1 4.3.1.3
05.3	5.12 (g)		1	AO2 4.3.1.3
05.4	4.00 (g) trial 1	allow 2.89 written in either space, or ringed in the table, unless contradicted by mass of copper carbonate or trial number	1	AO3 4.3.1.3
05.5	reheat (and reweigh) until constant mass	 an answer of heat to constant mass scores **2** marks if no other mark scored allow for **1** mark heat for longer **or** (heat at a) higher temperature **alternative approach**: (1) continue heating and pass gas through limewater (1) until the (lime)water stops bubbling **or** until the limewater no longer turns cloudy	1 1	AO3 4.3.1.3

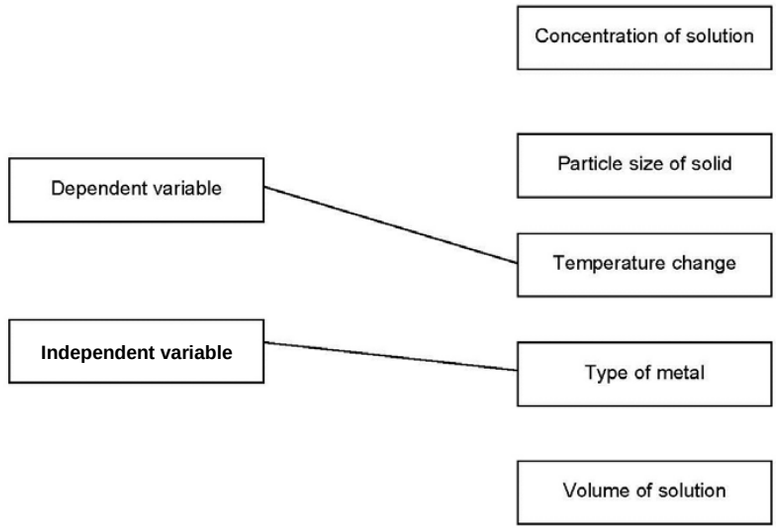
4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
05.6	straight line of best fit	must touch at least 5 of the 6 plots	1	AO2 4.3.1.3
05.7	correct value read from line of best fit in Figure 8	allow tolerance of ± ½ small square	1	AO2 4.3.1.3
05.8		a correctly calculated value from their answer to question **05.7** scores **2** marks		AO2 4.3.1.3
	(mass =) $168 \times \frac{\text{answer from question } \mathbf{05.7}}{8.4}$	allow (mass =) answer from question **05.7** × 20	1	
	correctly calculated value (g)		1	
Total			**10**	

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
06.1	 allow **one** mark if answers are reversed		1 1	AO1 4.5.1.1
06.2	polystyrene is a better insulator		1	AO3 4.5.1.1
06.3	both bars labelled both bars correctly plotted	 allow tolerance of ± ½ small square ignore width and spacing of bars if no other mark scored, allow **1** mark for any one bar correctly plotted and labelled	1 1	AO2 4.5.1.1

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
06.4	temperature increases **or** temperature does not decrease	ignore because it is exothermic allow (because) energy / 'heat' is transferred to the surroundings energy / 'heat' is not taken in from the surroundings allow the energy of the products is less than the energy of the reactants	1	AO3 4.5.1.1
06.5	(most reactive) magnesium (zinc) nickel	this order only	1	AO3 4.5.1.1 4.4.1.2
06.6	suitable method described the observations / measurements required to place in order an indication of how results would be used to place the unknown metal in the reactivity series **approaches that could be used:** **approach 1:** add the unknown metal to copper sulfate solution (1) measure temperature change (1) place the metals in order of temperature change (1)		1 1 1	AO3 4.4.1.2 4.5.1.1

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
06.6 cont.	**approach 2:** add the metal to salt solutions of the other metals **or** heat the metal with oxides of the other metals (1) measure temperature change (only if salt solutions used) **or** observe whether a chemical change occurs (1) compare temperature change or whether there is a reaction to place in correct order (1) **approach 3:** add all of the metals to an acid (1) measure temperature change or means of comparing rate of reaction (1) place the metals in order of temperature change or rate of reaction (1) **approach 4:** set up electrochemical cells with the unknown metal as one electrode and each of the other metals as the other electrode (1) measure the voltage of the cell (1) place the metals in order of voltage (1)			
06.7	D		1	AO1 4.5.1.2
06.8	C		1	AO1 4.5.1.2
Total			**12**	

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
07.1	sodium oxide	allow Na_2O	1	AO2 4.1.1.1 4.1.2.5 4.4.1.1
07.2	oxidation		1	AO1 4.4.1.1
07.3	13		1	AO1 4.4.2.4
07.4	sodium hydroxide		1	AO2 4.1.1.1
07.5	OH^-		1	AO1 4.4.2.4
07.6	(volume =) $\frac{250}{1000}$ or ¼ or 0.25 (dm^3) **or** (mass per cm^3 =) $\frac{40}{1000}$ (g) or 0.04 (g) ($\frac{250}{1000}$ × 40 =) 10 (g)	an answer of 10 (g) scores **2** marks	1 1	AO2 4.3.2.5

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
07.7	all points correct	allow a tolerance of ± ½ a small square allow **1** mark for 3 points correct ignore any attempt at a line of best fit	2	AO2 4.1.2.5
07.8	39 (°C)	allow any value from 34 to 46 (°C)	1	AO2 4.1.2.5
Total			**10**	

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.1	any **one** from: • metal • (metal) hydroxide • (metal) carbonate • alkali	allow named example allow correct formula ignore base allow ammonium hydroxide allow ammonium carbonate allow soluble base allow ammonia	1	AO1 4.4.2.1 4.4.2.2 4.4.2.3
08.2	$Ca(NO_3)_2$	allow $Ca^{2+}(NO_3^-)_2$	1	AO2 4.4.2.2

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Mark	AO / Spec. Ref.
01.3	**Level 3:** The method would lead to the production of a valid outcome. All key steps are identified and logically sequenced.	5–6	AO1 4.4.2.3
	Level 2: The method would not necessarily lead to a valid outcome. Most steps are identified, but the method is not fully logically sequenced.	3–4	
	Level 1: The method would not lead to a valid outcome. Some relevant steps are identified, but links are not made clear.	1–2	
	No relevant content	0	
	Indicative content • use magnesium oxide and sulfuric acid • add sulfuric acid to a beaker • warm sulfuric acid • add magnesium oxide • stir • continue adding until magnesium oxide is in excess • filter • using a filter paper and funnel • to remove excess magnesium oxide • heat solution in an evaporating basin • to crystallisation point • leave to crystallise • pat dry with filter paper credit may be given for diagrams		
Total		**8**	

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
09.1	FeS_2	do **not** accept equations	1	AO2 4.2.1.3
09.2	26 30 26	must be this order	1 1 1	AO2 4.1.1.4 4.1.1.5
09.3	any **two** from: • iron has a high(er) melting / boiling point • iron is dense(r) • iron is hard(er) • iron is strong(er) • iron is less reactive • iron has ions with different charges • iron forms coloured compounds • iron can be a catalyst	allow the converse statements for sodium allow transition metal for iron allow Group 1 metal for sodium ignore references to atomic structure ignore iron rusts allow iron is less malleable / ductile allow specific reactions showing difference in reactivity allow iron is magnetic	2	AO1 4.1.2.5 4.1.3.1 4.1.3.2

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
09.4	carbon is more reactive (than nickel)	allow converse	1	AO1 4.4.1.2 4.4.1.3
	(so) carbon will displace / replace nickel (from nickel oxide) **or** (so) carbon will remove oxygen (from nickel oxide)	allow (so) nickel ions gain electrons allow (so) carbon transfers electrons to nickel (ions)	1	
09.5		an answer of 67.8 (%) scores **3** marks an answer of 67.8160919 (%) or correctly rounded answer to 2, 4 or more sig figs scores **2** marks an incorrect answer for one step does **not** prevent allocation of marks for subsequent steps		AO2 4.3.3.2
	(total M_r of reactants =) 87		1	
	(percentage atom economy) $= \frac{59}{87} \times 100$	allow (percentage atom economy) $= \frac{59}{\text{incorrectly calculated } M_r} \times 100$	1	
	= 67.8 (%)	allow an answer from an incorrect calculation to 3 sig figs	1	
Total			**11**	

4.3.3.2 Atom economy

MARK SCHEME – GCSE CHEMISTRY – 8462/1F – JUNE 2018

Question	Answers	Extra information	Mark	AO / Spec. Ref.
10.1	copper, zinc, sodium chloride solution		1	AO2 4.5.2.1
10.2	a reactant is used up	allow the reaction stops allow electrolyte / electrode / ions / metal / metal hydroxide / alkali for reactant	1	AO1 4.5.2.1
10.3	the reaction is not reversible		1	AO1 4.5.2.1
10.4	$2H_2 + O_2 \rightarrow 2H_2O$	allow fractions / multiples allow **1** mark for O_2	2	AO1 AO2 4.1.1.1 4.5.2.2

<table>
<tr><th>Question</th><th>Answers</th><th>Mark</th><th>AO / Spec. Ref.</th></tr>
<tr><td rowspan="5">10.5</td><td>Level 3: A judgement, strongly linked and logically supported by a sufficient range of correct reasons, is given.</td><td>5–6</td><td>AO3</td></tr>
<tr><td>Level 2: Some logically linked reasons are given. There may also be a simple judgement.</td><td>3–4</td><td>AO3</td></tr>
<tr><td>Level 1: Relevant points are made. This is not logically linked.</td><td>1–2</td><td>AO2</td></tr>
<tr><td>No relevant content</td><td>0</td><td></td></tr>
<tr><td>Indicative content

reasons why fuel cells could be judged as better
<table>
<tr><th>from the table</th><th>from other knowledge</th></tr>
<tr><td>• time for refuelling a fuel cell is faster than recharging
or
a fuel cell does not need to be recharged
• a fuel cell has a greater range</td><td>• hydrogen can be renewable if made by electrolysis using renewable energy
• lithium-ion batteries can catch fire
• produces only water
or
no pollutants produced
• lithium-ion batteries may release toxic chemicals on disposal
• lithium-ion batteries (eventually cannot be recharged so) have a finite life</td></tr>
</table>
reasons why the lithium-ion battery could be judged as better
<table>
<tr><th>from the table</th><th>from other knowledge</th></tr>
<tr><td>• lithium-ion uses energy more efficiently
• cost of lithium-ion car much less
• cost of recharging much less than refuelling with hydrogen</td><td>• hydrogen is often made from fossil fuels so is not renewable
• charging points are more widely available than hydrogen filling stations
• hydrogen takes up a lot of space
or
is difficult to store
• hydrogen can be highly flammable / explosive
• no emissions produced
• (catalyst in the hydrogen fuel-cell eventually becomes poisoned so) have a finite life</td></tr>
</table></td><td></td><td>4.4.3.4
4.5.2.1
4.5.2.2</td></tr>
<tr><td>Total</td><td></td><td></td><td>11</td></tr>
</table>

Answer 02 · Examiner comments

June 2018 | 8462/1F | Original Q9

Question 9 (standard demand)

09.1 Because the question asked for the formula rather than the empirical formula, an answer of Fe_9S_{18} was accepted. Even so, 21% of students were able to answer this correctly.

Many students ignored the necessity for correct capital and lower case letters, with a lower case 'f' being seen quite frequently. Others did not count the atoms correctly, or used a large figure '2' in an inappropriate position.

09.2 This question worked very well. 84% of students managed to achieve at least one mark, with 51% achieving two or more. The most frequent error was in the number of neutrons.

09.3 Whilst 56% of students achieved at least one mark, 34% of these students achieved both.

- Many students repeated information in the stem of the question. And some appeared to ignore it as they declared sodium to be a non-metal.
- Many gave differences in the structure of the atoms instead of differences in properties of the substances.
- Some effectively gave the same difference twice, for example writing that sodium is soft on one line and iron is hard on the other.

09.4 26% of students achieved at least one mark on this question, although some very good answers were seen. As with some other questions, students were sometimes prone to imprecise use of language.

Many students thought that carbon is more reactive than oxygen rather than nickel, or said that carbon is reacting with oxygen (it is not, it is reacting with nickel oxide to remove the oxygen). Those who tried to answer in terms of electron transfer often struggled to gain all the marks.

09.5 Students struggled with this calculation; with 9% of students providing a fully correct answer. This question relies on knowledge of the expression for atom economy. Those who quoted the expression often did not know what was meant by 'reactants'.

It was also common to include the M_r of all the products instead of just the nickel, leading to an answer of 100%, which is clearly incorrect as there is more than one product.

There seemed to be trouble with the interpretation of some calculator displays. Many students lost the final mark because they gave an answer of $67.\dot{8}$. This answer is neither correct (it is not 67.8888888…) nor to three significant figures (it is to an infinite number of significant figures). Some even recognised this latter point and rounded, incorrectly, to 67.9.

4.3.3.2 Atom economy

Answer 03 · Examiner comments — June 2019 | 8462/1F | Original Q6

Question 6 (low and standard demand)

06.1 Approximately 60% of students calculated the percentage atom economy correctly.

A final answer of 77.3 with a dot over the 3 signifying a recurring 3 was a common error.

06.2 Approximately two-thirds of students performed the percentage calculation correctly.

06.3 Approximately 70% of students calculated the relative formula mass correctly.

06.4 The requirement to give the answer to 3 significant figures made this calculation more challenging. However, approximately a half of students scored all 3 marks.

A final answer of 89.3 with a dot over the 3 signifying a recurring 3 was a common error.

06.5 Students found this question difficult. Almost three-quarters of students scored 0 marks.

For those students who scored 1 mark, it was almost always for the relative reactivity of aluminium and carbon.

Answer 06 · Examiner comments — June 2022 | 8462/1F | Original Q8

Question 8 (Low demand)

08.1 Fewer than 40% of students recognised the hydroxide ion as the source of oxygen; the most popular distractor was hydrogen ions.

08.2 Most students could read the volume of gas in the inverted measuring cylinder. Some tried to read the scale upwards and gave a response of 33 cm^3.

08.3 Only about 20% of students were awarded the mark. Students needed to explain why ionic solids do not conduct, rather than why solutions or molten compounds do conduct. Even when directed to answer in terms of ions, some students still thought that electrons were somehow involved.

08.4 This was well answered, with the great majority of students naming both correct products.

08.5 Over a half of students gave the correct reason in terms of the relative reactivity of carbon and sodium. The electrical conductivity of carbon was a popular distractor.

08.6 About a half of students gave (aq) as the state symbol for a molten substance.
Only about 30% gave the correct answer (l).

08.7 Correct answers to this calculation were given by the great majority of students.

4.3.3.2 Atom economy

Answer 07 · Examiner comments

June 2022 | 8462/2F | Original Q5

Question 5 (Low and standard demand)

05.1 Nearly 40% of the students gained two marks, with many of the remainder reversing the correct responses.

05.2 Over 40% of the students knew that nitrogen and hydrogen are both gases. Roughly the same number incorrectly selected an option that stated one of these elements is a gas and the other a liquid.

05.3 Fewer than 20% of the students gained a mark. A large majority thought that the reversibility of the reaction was linked to 100% atom economy.

05.4 Both evaporated and filtered were often seen. There was no obvious pattern in the responses and over 30% of the students gained both of the marks.

05.5 Around one-third of students obtained all three marks.
Over 50% of students plotted the points correctly but did not obtain the line of best fit mark. Common mistakes when drawing the line of best fit were to draw a straight line, a series of dot-to-dot straight lines, a very thick line or multiple lines.

05.6 About two-thirds of students realised that the percentage yield of ammonia would also increase.

4.3.3.2 Atom economy

Answer 08 · Examiner comments

June 2023 | 8462/1F | Original Q8

Question 8 (low and standard demand)

08.1 The great majority of students scored at least one mark, with three-fifths scoring both. Most could give the correct coefficient for Fe, but that for CO proved to be more challenging, with values of 5 or 6 being seen quite frequently. This question discriminated well.

08.2 Just over a quarter of students were able to articulate that iron oxide loses oxygen. Many expressed their answer as if decomposition of iron oxide were occurring.

08.3 There were many correct answers, with three fifths of students scoring both marks. However, many students do not realise that all they have to do is add the relative atomic masses of two Fe and three O atoms. 56 x 112 was frequently seen. Some students used three Fe atoms and two O instead of the other way round, misunderstanding the subscripts in the formula. Those who made an arithmetic error but had shown their working were able to score one mark. The question discriminated well.

08.4 This question also discriminated well. Most students could substitute the values correctly into the given expression. However, some did not know how to evaluate that expression and some incorrectly rounded a value of 77.9% to 77% instead of 78%.

08.5 About two thirds of students gave an acceptable observation**.** The majority of students gave bubbling as an observation. This was accepted as bubbles do form as a side reaction to the main displacement reaction. The expected observations of a colour change in either the metal or the solution, or a temperature change, were more rarely seen.

08.6 About three-quarters of students placed the metals in the correct order, but fewer could give a coherent reason. It was common to see the metals listed in reverse order. Students sometimes did not understand the difference between a metal and a metal sulfate, giving incorrect statements such as ‘C had most ticks’.

Answer 09 · Examiner comments

June 2025 | 8462/1F | Original Q10

Question 10 (standard demand)

10.1 Students found this question difficult and fewer than one in ten could give the correct substance. Many gave tin (the result of the reduction) as the answer instead of tin oxide, and many did not appreciate that reduction is loss of oxygen.

10.2 One in six students could give an acceptable answer in terms of reactivity. Students were expected to compare the reactivities of carbon and tin, so both needed to be named. There was some ambiguous use of the word ‘it’.

10.3 Whilst a third of students scored one mark, only about one in ten scored all three. Many could not recall the expression for percentage atom economy and therefore did not attempt to find the total M_r of the reactants. A significant minority added the two relative atomic masses provided to give 124 and then divided by 128.

4.3.3.2 Atom economy

Answer 09 · Examiner comments

June 2025 | 8462/1F | Original Q10

10.4 Nearly a half of students scored at least one mark. Many answers were not comparative so could not gain credit. Some gave two halves of the same comparison as two different differences in properties, e.g. tungsten is hard for one answer and potassium is soft for the other. Answers in terms of atomic structure, rather than properties of the element, did not gain credit.

10.5 Nearly a half of students scored both marks by producing working to show that the total M_r on each side was 238.

10.6 One in five students scored the mark. Common correct responses included minimising waste or making more profit. Common incorrect answers included references to yield, rate or safety.

4.3.3.2 Atom economy

Answer 09 · Examiner comments

June 2025 | 8462/1F | Original Q10

Mark Ranges and Award of Grades

Grade boundaries and cumulative percentage grades are available on the Results Statistics page of the AQA Website.